


(19)  **Europäisches Patentamt**
European Patent Office
Office européen des brevets



(11) **EP 0 637 996 B1**

(12) **EUROPEAN PATENT SPECIFICATION**

(45) Date of publication and mention
of the grant of the patent:
23.07.1997 Bulletin 1997/30

(51) Int. Cl.⁶: **B01L 3/00, G01N 33/543**

(86) International application number:
PCT/US93/04013

(21) Application number: **93910887.4**

(87) International publication number:
WO 93/22053 (11.11.1993 Gazette 1993/27)

(22) Date of filing: **29.04.1993**

(54) **MICROFABRICATED DETECTION STRUCTURES**

MIKROFABRIZIERTE DETEKTOREN

STRUCTURES DE DETECTION MICRO-USINEES

(84) Designated Contracting States:
AT BE CH DE ES FR GB GR IE IT LI LU NL

• **ZEMEL, Jay, N.**
Jenkintown, PA 19046 (US)

(30) Priority: **01.05.1992 US 877536**
01.05.1992 US 877661
01.05.1992 US 877662
01.05.1992 US 877701
01.05.1992 US 877702

(74) Representative: **Armitage, Ian Michael et al**
MEWBURN ELLIS
York House
23 Kingsway
London WC2B 6HP (GB)

(43) Date of publication of application:
15.02.1995 Bulletin 1995/07

(56) References cited:
EP-A- 0 430 248 **EP-A- 0 483 117**
WO-A-90/09596 **US-A- 4 999 283**

(73) Proprietor: **THE TRUSTEES OF THE UNIVERSITY**
OF PENNSYLVANIA
Philadelphia, Pennsylvania 19104-3147 (US)

• **SCIENTIFIC AMERICAN** vol. 248, no. 4, 1983, US
pages 36 - 47 **ANGELL ET AL.** "silicon
micromechanical devices" cited in the
application see page 43, column 1, line 55 -
column 2, line 23 see page 45, paragraph 3
• **SENSORS AND ACTUATORS A** vol. 21-23, 1990,
pages 431 - 434 **PFÄHLER ET AL.** "liquid
transport in micron and submicron channels"

(72) Inventors:
• **WILDING, Peter**
Paoli, PA 19301 (US)
• **KRICKA, Larry, J.**
Berwyn, PA 19312 (US)

Note: Within nine months from the publication of the mention of the grant of the European patent, any person may give notice to the European Patent Office of opposition to the European patent granted. Notice of opposition shall be filed in a written reasoned statement. It shall not be deemed to have been filed until the opposition fee has been paid. (Art. 99(1) European Patent Convention).

EP 0 637 996 B1

Descripti n

Background of the Invention

5 This invention relates generally to methods and apparatus for conducting analyses. More particularly, the invention relates to the design and construction of small, typically single-use, modules capable of receiving and rapidly conducting a predetermined assay protocol on a fluid sample.

In recent decades the art has developed a very large number of protocols, test kits, and cartridges for conducting analyses on biological samples for various diagnostic and monitoring purposes. Immunoassays, agglutination assays, 10 and analyses based on polymerase chain reaction, various ligand-receptor interactions, and differential migration of species in a complex sample all have been used to determine the presence or concentration of various biological compounds or contaminants, or the presence of particular cell types.

Recently, small, disposable devices have been developed for handling biological samples and for conducting certain clinical tests. Shoji et al. reported the use of a miniature blood gas analyzer fabricated on a silicon wafer. Shoji et al., Sensors and Actuators, 15:101-107 (1988). Sato et al. reported a cell fusion technique using micromechanical silicon devices. Sato et al., Sensors and Actuators, A21-A23:948-953 (1990). Ciba Corning Diagnostics Corp. (USA) has manufactured a microprocessor-controlled laser photometer for detecting blood clotting.

Micromachining technology originated in the microelectronics industry. Angell et al., Scientific American, 248:44-55 (1983). Micromachining technology has enabled the manufacture of microengineered devices having structural elements with minimal dimensions ranging from tens of microns (the dimensions of biological cells) to nanometers (the dimensions of some biological macromolecules). This scale is referred to herein as "mesoscale". Most experiments involving mesoscale structures have involved studies of micromechanics, i.e., mechanical motion and flow properties. The potential capability of mesoscale structures has not been exploited fully in the life sciences.

Brunette (Exper. Cell Res., 167:203-217 (1986) and 164:11-26 (1986)) studied the behavior of fibroblasts and epithelial cells in grooves in silicon, titanium-coated polymers and the like. McCartney et al. (Cancer Res., 41:3046-3051 (1981)) examined the behavior of tumor cells in grooved plastic substrates. LaCelle (Blood Cells, 12:179-189 (1986)) studied leukocyte and erythrocyte flow in microcapillaries to gain insight into microcirculation. Hung and Weissman reported a study of fluid dynamics in micromachined channels, but did not produce data associated with an analytic device. Hung et al., Med. and Biol. Engineering, 9:237-245 (1971); and Weissman et al., Am. Inst. Chem. Eng. J., 17:25-30 (1971). Columbus et al. utilized a sandwich composed of two orthogonally orientated v-grooved embossed sheets in the control of capillary flow of biological fluids to discrete ion-selective electrodes in an experimental multi-channel test device. Columbus et al., Clin. Chem., 33:1531-1537 (1987). Masuda et al. and Washizu et al. have reported the use of a fluid flow chamber for the manipulation of cells (e.g. cell fusion). Masuda et al., Proceedings IEEE/IAS Meeting, pp. 1549-1553 (1987); and Washizu et al., Proceedings IEEE/IAS Meeting pp. 1735-1740 (1988). 35 The art has not fully explored the potential of using mesoscale devices for the analyses of biological fluids and detection of microorganisms.

EP-A-483 117 discloses a capillary flow device that makes use of capillary action to draw an analyte - containing sample into a chamber for an agglutination assay.

The current analytical techniques utilized for the detection of microorganisms are rarely automated, usually require 40 incubation in a suitable medium to increase the number of organisms, and invariably employ visual and/or chemical methods to identify the strain or sub-species. The inherent delay in such methods frequently necessitates medical intervention prior to definitive identification of the nature of an infection. In industrial, public health or clinical environments, such delays may have serious consequences. There is a need for convenient systems for the rapid detection of microorganisms.

In some aspects, the invention provides analytical systems with optimal reaction environments that can analyze microvolumes of sample, detect substances present in very low concentrations, and produce analytical results rapidly. In other aspects, the present invention provides easily mass produced, disposable, small (e.g., less than 1 cc in volume) devices having mesoscale functional elements capable of rapid, automated analyses of preselected molecular or cellular analytes, in a range of biological and other applications. In other aspects, the present invention provides a family 50 of such devices that individually can be used to implement a range of rapid clinical tests, e.g., tests for bacterial contamination, virus infection, sperm motility, blood parameters, contaminants in food, water, or body fluids, and the like.

Summary of the Invention

55 According to aspects of the present invention, there are provided methods and devices for the detection of a preselected analyte in a fluid sample as set out in claims 1 and 11. The device comprises a solid substrate, typically on the order of a few millimeters thick and approximately 0.2 to 2.0 centimeters square, microfabricated to define a sample inlet port and a mesoscale flow system. The term "mesoscale" is used herein to define chambers and flow passages having cross-sectional dimensions on the order of 0.1 μm to 500 μm . The mesoscale flow channels and fluid handling

regions have a preferred depth on the order of 0.1 μm to 100 μm , typically 2 - 50 μm . The channels have preferred widths on the order of 2.0 μm to 500 μm , more preferably 3 - 100 μm . For many applications, channels of 5 - 50 μm widths will be useful. Chambers in the substrates often will have larger dimensions, e.g., a few millimeters.

The mesoscale flow system of the device includes a sample flow channel, extending from the inlet port, and an analyte detection region in fluid communication with the flow channel. The analyte detection region is provided with a binding moiety, optionally immobilized therewithin, for specifically binding the analyte. The mesoscale dimension of the detection region kinetically enhances binding of the binding moiety and the analyte. That is, in the detection region, reactants are brought close together in a confined space so that multiple molecular collisions occur. The devices may be used to implement a variety of automated, sensitive and rapid clinical tests including the analysis of cells or macromolecules, or for monitoring reactions or cell growth.

Generally, as disclosed herein, the solid substrate comprises a chip containing the mesoscale flow system. The chips are designed to exploit a combination of functional geometrical features and generally known types of clinical chemistry to implement the detection of microquantities of an analyte. The mesoscale flow system may be designed and fabricated from silicon and other solid substrates using established micromachining methods, or by molding polymeric materials. The mesoscale flow systems in the devices may be constructed by microfabricating flow channel(s) and detection region(s) into the surface of the substrate, and then adhering a cover, e.g., a transparent glass cover, over the surface. The channels and chambers in cross-section taken through the thickness of the chip may be triangular, trapezoidal, square, rectangular, circular, or any other shape. The devices typically are designated on a scale suitable to analyze microvolumes (<5 μL) of sample, introduced into the flow system through an inlet port defined, e.g., by a hole communicating with the flow system through the substrate or through a transparent coverslip. Cells or other analytes present in very low concentrations (e.g. nanogram quantities) in microvolumes of a sample fluid can be rapidly analyzed (e.g., <10 minutes).

The chips typically will be used with an appliance which contains a nesting site for holding the chip, and which mates an input port on the chip with a flow line in the appliance. After biological fluid such as blood, plasma, serum, urine, sputum, saliva, or other fluids suspected to contain a particular analyte, cellular contaminant, or toxin is applied to the inlet port of the substrate, the chip is placed in the appliance and a pump is actuated to force the sample through the flow system. Alternatively, a sample may be injected into the chip by the appliance, or the sample may enter the mesoscale flow system of the chip through the inlet port by capillary action.

In the devices, the binding of an analyte to a binding moiety serves as a positive indication of the presence of the analyte in a sample. The mesoscale detection region is provided with a binding moiety capable of specifically binding to the preselected analyte. The binding moiety may be delivered to the detection region in, e.g., a solution. Alternatively, the binding moiety may be immobilized in the detection region. The internal surfaces of the mesoscale detection region of the device may be coated with an immobilized binding moiety to enable the surface to interact with a fluid sample in order to detect or separate specific fluid sample constituents. Antibodies or polynucleotide probes may be immobilized on the surface of the flow channels, enabling the use of the mesoscale flow systems for immunoassays or polynucleotide hybridization assays. The binding moiety also may comprise a ligand or receptor. A binding moiety capable of binding cells via a cell surface molecule may be utilized, to enable the isolation or detection of a cell population in a biological microsample. The mesoscale flow system may also include protrusions or a section of reduced cross sectional area to enable the sorting or lysis of cells in the microsample upon flow through the flow system.

Analyte binding to a binding moiety in the detection region may be detected optically, e.g., through a transparent or translucent window, such as a transparent cover over the detection region or through a translucent section of the substrate itself. Changes in color, fluorescence, luminescence, etc., upon binding of the analyte and the binding moiety, indicating a positive assay can be detected either visually or by machine. The appliance may include sensing equipment, such as a spectrophotometer, capable of detecting changes in optical properties, due to the binding of an analyte to a binding moiety in the detection region, through a clear cover disposed over the detection region.

The device may further include means for delivering reagents such as a labeled substance to the detection region that binds to the analyte to provide a detectable signal indicative of the presence of the analyte. Optionally, depending on the protocol being exploited in the structure of the chip, the appliance also may be designed to inject reagents necessary to complete the assay, e.g., to inject a binding protein tagged with an optically detectable moiety, a substrate solution for reaction with an enzyme, or other reagents.

A positive assay may also be indicated by detectable agglutination or flow impedance upon analyte binding. The presence of a preselected analyte in a fluid sample may be detected by sensing analyte-induced changes in sample fluid flow properties, such as changes in the pressure or electrical conductivity, at different points in the flow system. In one embodiment, analyte induced restriction or blockage of flow in the mesoscale flow system, e.g., in the fractal region, may be detected by pressure detectors, e.g., in the appliance used in combination with the device. In another embodiment, analyte-induced changes in conductivity in a region of the flow system caused by introduction of a sample fluid may be readily detected through electrical conductivity sensors in contact with the flow system. For example, the presence of analyte may cause clogging of a restricted flow passage, and beyond the passage, the absence of liquid can be detected by measuring conductivity. The appliance also may include electrical contacts in the nesting region

which mate with contacts integrated into the structure of the chip to, e.g., provide electrical resistance heating or cooling to a portion of the flow system, or receive electrical signals indicative of a pressure reading, conductivity, or the like, sensed in some region of the flow system to indicate (flow restriction, as a) positive indication of the presence of the analyte.

The mesoscale devices can be adapted to perform a wide range of biological or other tests. A device may include two or more separated flow systems, e.g., fed by a common inlet port, with different binding moieties in, e.g., different detection regions to enable the detection of two or more analytes simultaneously. The device may also comprise a control flow system so that data from the sample region and the control region may be detected and compared. Essentially any test involving detection of the presence or concentration of a molecular or atomic scale analyte, or the presence of a particular cell type, can be implemented to advantage in such structures. The mesoscale devices may provide a rapid chemical test for the detection of pathogenic bacteria or viruses. The devices may also provide a rapid test for the presence or concentration of blood constituents such as hormones. Other applications include but are not limited to a range of other biological assays such as blood type testing.

The devices as disclosed herein are all characterized by a mesoscale detection region containing a binding moiety that reacts with the analyte component, such as a molecular analyte or a cell type, to detect the presence or concentration of the analyte. The device may be readily sterilized prior to an assay. Assays may be completed rapidly, and at the conclusion of the assay the chip can be discarded, which advantageously prevents contamination between samples, entombs potentially hazardous material, produces only microvolumes of waste fluid for disposal, and provides an inexpensive, microsample analysis. Some of the features and benefits of the devices are summarized in Table 1.

TABLE 1

Feature	Benefit
Flexibility	No limits to the number of chip designs or applications available.
Reproducible	Allows reliable, standardized, mass production of chips.
Low Cost Production	Allows competitive pricing with existing systems. Disposable nature for single-use processes.
Small Size	No bulky instrumentation required. Lends itself to portable units and systems designed for use in non-conventional lab environments. Minimal storage and shipping costs.
Microscale	Minimal sample and reagent volumes required. Reduces reagent costs, especially for more expensive, specialized test procedures. Allows simplified instrumentation schemes.
Sterility	Chips can be sterilized for use in microbiological assays and other procedures requiring clean environments.
Sealed System	Minimizes biohazards. Ensures process integrity.
Multiple Circuit Capabilities	Can perform multiple processes or analyses on a single chip. Allows panel assays.
Multiple Detector Capabilities	Expands capabilities for assay and process monitoring to virtually any system. Allows broad range of applications.
Reuseable Chips	Reduces per process cost to the user for certain applications.

Brief Description of the Drawings

FIGURE 1 is a schematic longitudinal cross sectional view of a device according to the invention that includes a solid substrate 14, on which are machined entry ports 16 connected by mesoscale flow channel 20, with a transparent cover 12 adhered to the surface of the substrate.

FIGURE 2 is a perspective view of the device of Figure 1.

FIGURE 3 is a cross sectional view of a support block 30 for holding device 10 that includes ports 32 for delivery or removal of reagents or sample fluids from device 10.

FIGURE 4 is a schematic illustration of analytical device 10 nested within appliance 50, which is used to support the device 10 and to regulate and detect the pressure of sample fluids in device 10.

FIGURES 5A-D are schematic illustrations of a cross-section of a portion of a mesoscale flow channel 20 within a

substrate 14, on which antibodies 103 are immobilized, and illustrating changing states of the system during an analysis.

FIGURES 6A-D are schematic illustrations of a cross-section of a portion of a mesoscale flow channel 20 within a substrate 14, on which DNA binding probes 110 are immobilized, and illustrating changing states of the system during an analysis.

FIGURE 7 is a cross sectional perspective view of a flow channel 20 on the inert substrate 14 with cell or debris filtering protrusions 122 extending from a wall of the flow channel.

FIGURE 8 is a cross sectional view of a flow channel 20 on the inert substrate 14 with cell piercing protrusions 124 extending from a wall of the channel.

FIGURE 9 is a schematic top view of an analytical device fabricated with a series of mesoscale chambers suitable for implementing a variety of functions including cell sorting, cell lysing and PCR analysis.

FIGURE 10a is a schematic longitudinal cross sectional view of a device according to the invention which includes electrical contacts 17 and 18 for measuring conductivity of fluids in the device.

FIGURE 10b is a perspective view of the device shown in Figure 10a.

FIGURE 11 is a schematic plan view of a substrate microfabricated with a pair of fractally bifurcating flow channels 40.

FIGURE 12 is a schematic perspective view of an apparatus 60 used in combination with device 10 for viewing the contents of device 10.

FIGURE 13 is a schematic cross sectional view of the apparatus 60 of Figure 12.

FIGURE 14 is a schematic plan view of device 10 microfabricated with a mesoscale flow system that includes the tortuous channels 22A and 22B which allow the timed addition and mixing of assay components during an assay.

Like reference characters in the respective drawn figures indicate corresponding parts.

Detailed Description

The invention provides a family of small, mass produced, typically one-use devices for detecting a particular analyte in a fluid microsample. The device comprises a solid substrate, typically on the order of a few millimeters thick and approximately 0.2 to 2.0 centimeters square, that is microfabricated to define a sample inlet port and a mesoscale flow system. The mesoscale flow system includes at least one sample flow channel extending from the inlet port and at least one analyte detection region in fluid communication with the flow channel which contains a binding moiety for specifically binding the analyte. Optionally the binding moiety may be immobilized within the detection region. As disclosed herein, mesoscale detection systems may be used in a wide range of rapid tests, including the analysis of cells or macromolecules, or for monitoring reactions or cell culture growth. The devices may be fabricated with two or more mesoscale flow systems which comprise two or more different detection regions containing binding moieties for different analytes, allowing two or more assays to be conducted simultaneously. At the conclusion of the assay the devices typically are discarded.

Mesoscale devices having flow channels and chambers with at least one mesoscale dimension can be designed and fabricated in large quantities from a solid substrate material. Silicon is preferred because of the enormous body of technology permitting its precise and efficient fabrication, but other materials may be used including polymers such as polytetrafluoroethylenes. The sample inlet port, the mesoscale flow system, including the sample flow channel(s) and the analyte detection region(s), and other functional elements thus may be fabricated inexpensively in large quantities from a silicon substrate by any of a variety of micromachining methods known to those skilled in the art. The micromachining methods available include film deposition processes such as spin coating and chemical vapor deposition, laser fabrication or photolithographic techniques such as UV or X-ray processes, or etching methods including wet chemical processes or plasma processes. (See, e.g., Manz et al., Trends in Analytical Chemistry 10: 144-149 (1991)). Flow channels of varying widths and depths can be fabricated with mesoscale dimensions, i.e., with cross-sectional dimensions on the order of 0.1 to 500 μm .

The silicon substrate containing a fabricated mesoscale flow channel may be covered and sealed with a thin anodically bonded glass cover. Other clear or opaque cover materials may be used. Alternatively, two silicon substrates can be sandwiched, or a silicon substrate may be sandwiched between two glass covers. The use of a transparent cover results in a window which facilitates dynamic viewing of the channel contents and allows optical probing of the detection region either visually or by machine. Other fabrication approaches may be used. In one embodiment, electron micrographs of biological structures such as circulatory networks may be used as masks for fabricating mesoscale flow systems on the substrate. Mesoscale flow systems may be fabricated in a range of sizes and conformations.

In one embodiment, illustrated schematically in Figures 1 and 2, the device 10 may include a silicon substrate 14 microfabricated with a mesoscale flow channel 20, which, in this instance, also serves as a detection region, and which may be provided with binding moieties capable of binding a preselected analyte. Sample or reagent fluid may be added or recovered from flow channel 20 via ports 16 which are fabricated on either end of the flow channel 20. The substrate 14 is covered with a glass or plastic window 12. During an analysis, the device 10 may be placed in support structure

30 (Figure 3), which is provided with internal flow paths 32 for delivery and recovery of sample fluid through the inlet ports of device 10. The dimensions of the microchannels in the silicon mesoscale devices may vary in the range from approximately 2.0 μm - 500 μm wide and approximately 0.1 μm - 500 μm in depth, a range comparable to cellular or macromolecular dimensions, where fluid motion of multiphasic materials such as fluid and cell culture medium has not been systemically investigated. The inlet ports on the devices may be microfabricated with mesoscale or, alternatively, larger dimensions.

The capacity of the devices is very small and therefore reduces the amount of sample fluid required for an analysis. For example, in a 1 cm x 1 cm silicon substrate, having on its surface an array of 500 grooves which are 10 microns wide x 10 microns deep x 1 cm (10^4 microns) long, the volume of each groove is 10^{-3} μL and the total volume of the 500 grooves is 0.5 μL . The low volume of the mesoscale flow systems enhances the reaction rates of assays conducted in the devices. For example, in a mesoscale detection chamber containing a surface coating of an immobilized binding moiety, as predicted by the Law of Mass Action, as the volume of the mesoscale detection chamber decreases, the surface area to volume ratio of the binding moiety in the detection region increases, which results in an increased rate of intermolecular reaction between the analyte and the binding moiety. The entire mesoscale flow systems of devices of the invention typically have volumes on the order of less than 10 μL . Detection chambers are small enough in at least one dimension to favor fast kinetics. The mesoscale flow systems in the devices may be microfabricated with microliter volumes, or alternatively nanoliter volumes or less, which advantageously limits the amount of sample and/or reagent fluids required for an assay.

The analytical devices containing the mesoscale flow system can be used in combination with an appliance for delivering and receiving fluids to and from the devices, such as appliance 50, shown schematically in Figure 4, which incorporates a nesting site 58 for holding the device 10, and for registering ports, e.g., ports 16 on the device 10, with a flow line 56 in the appliance. The appliance may include means, such as pump 52 shown in Figure 5, for forcing the sample through the flow system. After a biological fluid sample suspected to contain a particular analyte is applied to the inlet port 51 of the appliance, pump 52 is actuated to force the sample into port 16 of device 10 and the mesoscale flow channel 20. Alternatively a sample may be injected into the chip by the appliance, or the sample may enter the mesoscale flow system of the device through the inlet port by capillary action. In another embodiment, the appliance may be disposed over the substrate, and may be provided with a flow line communicating with the inlet ports in the device, e.g., in the absence of a cover over the device, to enable a sample to be injected via the appliance into the device. Other embodiments of appliances may be fabricated in accordance with the invention for use in different assay protocols with different devices. The flow systems of the devices may be filled to a hydraulically full volume and the appliance may be utilized to direct the flow of fluid through the flow system, e.g., by means of valves located in the device or in the appliance.

The analytical devices also may be utilized in combination with an appliance for viewing the contents of the mesoscale channels in the devices. The appliance in one embodiment may comprise a microscope for viewing the contents of the mesoscale channels in the devices. In another embodiment, a camera may be included in the appliance, as illustrated in the appliance 60 shown schematically in Figures 12 and 13. The appliance 60 is provided with a housing 62, a viewing screen 64 and a slot 66 for inserting a chip into the appliance. As shown in cross section in Figure 20, the appliance 60 also includes a video camera 68, an optical system 70, and a tilt mechanism 72 for holding device 10, and allowing the placement and angle of device 10 to be adjusted manually. The optical system 70 may include a lens system for magnifying the channel contents, as well as a light source. The video camera 68 and screen 64 allow analyte induced changes in sample fluid properties, such as flow properties or color, to be monitored visually, and optionally recorded using the appliance.

Binding moieties may be introduced into the mesoscale detection region in a solution via an inlet port in fluid communication with the detection region. Alternatively, binding moieties may be immobilized in the mesoscale detection region of the analytical devices after its manufacture by, for example, physical absorption or chemical attachment to the surface of the flow system or to a solid phase reactant such as a polymeric bead disposed in the detection region.

The surfaces of the mesoscale detection channels in the silicon substrates can be chemically activated and reacted with a protein, lipid, polysaccharide or other macromolecule to form a coated surface in the mesoscale flow channels. Techniques for the chemical activation of siliceous surfaces are available in the art. (See, e.g., Haller in: Solid Phase Biochemistry, W.H. Scouten, Ed., John Wiley, New York, pp 535-597 (1983); and Mandenius et al., Anal. Biochem., **137**:106-114 (1984) and **170**: 68-72 (1988) and Mandenius et al., Methods in Enzymology, **137**: 388-394). There are a number of techniques in the art for attaching biomolecules to silicon. For example, enzymes may be immobilized on silicon devices via entrapment in a photo-crosslinkable polyvinyl alcohol (Howe et al., IEEE Transactions Electron Devices, **ED33**:499-506 (1986) or attached indirectly using preformed membranes (Hanazato et al., IEEE Transactions Electron Devices, **ED33**:47-51 (1986). A hydrophobic bilayer glycerol monooleate coating may be fabricated on a silicon substrate. Fromherz et al., Biochim. Biophys. Acta, **1062**:103-107 (1991).

Protein conjugation and immobilization techniques known in the art may be adapted for use with activated siliceous surfaces. Kennedy et al., Clin. Chem. Acta, **70**:1-31 (1976); Sankolli et al., J. Imm. Methods, **104**:191-194 (1987); Kricka et al., Clin. Chem., **26**:741-744 (1980); and DeLuca et al., Arch. Biochem. Biophys., **225**:285-291 (1983). Known

chemistries in the art may be adapted for use in attaching biomolecules to coated or uncoated silicon channel surfaces. A binding moiety such as an antigen binding protein, a polynucleotide probe, or one of a ligand/receptor pair may be attached to the silicon channel surfaces. The surface coated mesoscale flow systems can be utilized in any of a wide range of available binding assays known in the art such as immunoassays, enzymatic assays, ligand/binder assays, polynucleotide hybridization assays, and cell surface binding assays. The detection of cellular or macromolecular analytes can be implemented by selecting the appropriate binding moiety coated on the surface of the detection region.

In addition, magnetic beads may be utilized in the device, which can be moved through the mesoscale flow system using an externally applied magnetic field, e.g., from a magnetic source located in an appliance utilized in combination with the device. The binding moiety or other reagent required in an assay may be immobilized on a magnetic bead to enable, e.g., the delivery of the binding moiety to the detection region to bind to the analyte. After the binding of the analyte to the binding moiety attached to the magnetic bead, the analyte may be, e.g., further purified, or moved via an external magnetic field to a different detection region in the flow system for further analyses.

The binding of the analyte to the binding moiety in the detection region can be detected by any of a number of methods including monitoring the pressure or electrical conductivity of sample fluids in the device as disclosed herein or by optical detection through a transparent cover either visually or by machine. Devices such as valves, mesoscale pressure sensors, and other mechanical sensors can be directly fabricated on the silicon substrate and can be mass-produced according to well established technologies. Angell et al., *Scientific American* 248:44-55 (1983).

The binding of an analyte to a binding moiety in the detection region can be detected optically. The simplest embodiment is one in which a positive result is indicated by an agglomeration or agglutination of particles, or development or change in color, which can be visually observed, optionally with the aid of a microscope. The optical detection of the binding of an analyte to a binding moiety in the mesoscale detection chambers can be implemented by the attachment of a detectable label, such as a fluorescent or luminescent molecule or polymeric support, such as a bead, to either the analyte or the binding moiety using assay protocols known per se. The luminescent or fluorescent label in the detection region can be detected by light microscopy through a translucent window disposed over the substrate. Analytes may be detected by a luminescent or fluorescent signal produced by a binding moiety upon binding of the analyte. Alternatively, a second labelled substance, such as a fluorescent labelled antibody can be delivered through the flow system to bind to the bound analyte/binding moiety complex in the detection region to produce a "sandwich" including an optically detectable moiety whose presence is indicative of the presence of the analyte. For example, immunogold or immunofluorescent labels reported in the prior art may be utilized. (See, e.g., Rosenberg et al., *Clin. Chem.* 30: 1462-1466 (1984); Rosenberg et al., *Clin. Chem.* 31: 1444-1448 (1985); and Goin et al., *Clin. Chem.* 32: 1655-1659 (1986)).

The binding of an analyte in a liquid biological fluid sample to a binding moiety in the detection region also may be detected by sensing electrical conductivity at some region within the device. The conductivity of liquid in the mesoscale flow paths can be measured in order to detect changes in electrical properties upon analyte binding to binding moieties in the detection region. The conductivity may be measured, e.g., in the device 10 shown schematically in Figures 10 and 10b. Device 10 includes the silicon substrate 14 on which are microfabricated inlet ports 16 and flow channel 20. The substrate is covered by a translucent window 12. Electrical conductivity measurements are made using the electrical contacts 18 which are fabricated on the top side of the substrate in contact with the mesoscale sample flow channel 20, and which are connected to contacts 17 which extend through to the bottom of the substrate. The contacts 17 can be fabricated by known techniques of thermal gradient zone melting. (See Zemel et al., in: *Fundamentals and Applications of Chemical Sensors*, D. Schuetzle and R. Hammerle, Eds., ACS Symposium Series 309, Washington, DC, 1986, p. 2.) Device 10 may be nested in an appliance such as appliance 50, shown in Figure 4, capable of detecting conductivity changes through the contacts 17. Changes in conductivity can be correlated with changes in fluid properties, such as fluid pressure, induced by analyte binding in the detection region.

The binding of an analyte to a binding moiety in the detection region also can be detected by monitoring the pressure of the sample fluids in certain specially designed regions of the mesoscale flow passages. For example, a pressure detector connected to sample fluid entering and exiting the mesoscale flow system will allow the detection of pressure decreases caused by analyte binding and resulting clogging or flow restriction. Figure 4 shows schematically, as an example, device 10, which is nested within appliance 50, which includes two pressure detectors 54 for detecting flow pressure of fluids entering and exiting device 10 through ports 16. When, during an assay, particles agglomerate or molecules chemically interact to form a network clogging the flow passage or increasing the viscosity of the liquid, that change can be detected as a pressure change indicative as a positive result. A mesoscale pressure sensor also may be fabricated directly on the silicon substrate. Angell et al., *Scientific American* 248: 44-55 (1983).

This form of detection of an analyte binding to a binding moiety in the detection region can be enhanced by geometries sensitive to flow restriction in the flow system. In one embodiment, the mesoscale flow channels in the devices may be constructed with a "fractal" pattern, i.e., of a pattern of serially bifurcating flow channels. Figure 11 illustrates schematically one embodiment of a device 10 which includes substrate 14 microfabricated with two fractal flow systems 40. The fractally bifurcating channels may be fabricated on a silicon substrate with reduced dimensions at each bifurcation, providing sequentially narrower flow channels. the substrate. Fluid flow in these fractally constructed flow systems is very sensitive to fluid viscosity and to the development of flow restriction caused, for example, by the prolif-

eration of cells, or the agglomeration of cells, particles, or macromolecular complexes that may be present in a sample. The detection of the presence of an analyte based on flow restriction is described in WO-A-93/22054, published November 11, 1993.

The fractally designed microchannels readily allow, e.g., the growth of organisms in a culture to be monitored on the basis of flow impedance due to changes in fluid viscosity which can be detected, e.g., optically through a transparent cover over the substrate. The presence and growth of an organism in a sample will influence the flow characteristics within the fractal. One or more pressure sensors may be utilized to detect pressure changes due to changes in fluid properties caused by the presence of an analyte in or beyond the fractal flow paths. Changes in conductivity upon analyte binding also may be readily detected through electrical conductivity sensors in contact with the flow region. For example, clogging of the fractal region 40 of device 10, which blocks flow of analyte from input port 16A to outlet port 16B may be detected by a conventional conductivity probe 17, whose output is indicative of the presence or absence of aqueous fluid in the outflow channel. Binding moieties may be provided in fractal region, e.g., immobilized on the surface of the fractal flow path, or on a solid phase reactant such as a bead, to bind to the analyte and enhance flow restriction in the fractal flow path.

A large number of binding assay protocols known in the art may be exploited in the mesoscale detection systems of the invention.

The reaction of an analyte with a binding moiety in the detection region may be detected by means of an agglutination. A fluorescent or luminescent labelled molecule or bead capable of binding to the analyte or analyte/binding moiety complex in the detection region may be used to enable the detection of agglutination of the binding moiety and the analyte by light microscopy through a translucent cover over the detection region. For example, the agglutination of blood cells in a mesoscale detection chamber can serve as a positive test for the blood type of the sample. Antibodies may be coated, either chemically or by absorption, on the surface of the detection region to induce agglutination, giving a positive test for blood type. The blood sample may be mixed with a fluorescent dye to label the blood cells and to enable the optical detection of the agglutination reaction. Antibodies bound to fluorescent beads also may be utilized. A plurality of detection regions housing different antibodies may be fabricated in the mesoscale flow paths to allow the simultaneous assay of e.g., A, B and Rh blood types in one device.

Immunochemical assay techniques known in the art, such as antibody sandwich assays and enzyme-linked immunoassays, may be exploited in the mesoscale detection regions of the devices to detect a preselected analyte. (See Bolton et al., Handbook of Experimental Immunology, Weir, D.M., Ed., Blackwell Scientific Publications, Oxford, 1986, vol. 1, Chapter 26, for a general discussion on immunoassays.) In one embodiment, the analyte may be an antigen and the binding moiety may be a labelled antigen binding protein, e.g. a fluorescent labelled antibody. Alternatively a sandwich immunoassay can be performed wherein a tagged binding molecule, such as a fluorescent labelled antibody, is utilized to detectably bind to an analyte/binding moiety complex formed in the detection region. An example of a sandwich immunoassay is illustrated schematically in Figures 5A-D, wherein the surface of mesoscale flow channel 20 in substrate 14 is coated with an antibody 103 capable of binding an analyte 104. Figures 5B and 5C illustrate the binding of the analyte 104 to the antibody 103 in the flow channel. Bound analyte is then detected by the subsequent addition of a fluorescent labelled antibody 105 which complexes to the bound analyte as illustrated in Figure 5D. The fluorescent labelled complex can be detected through a translucent window over the detection region using a fluorometer.

Luminescence may be readily detected in the mesoscale flow systems of the devices, emitted from, e.g., a fluorescein labeled binding moiety. In one embodiment, luminescence emission may be readily detected in a mesoscale flow system, e.g., using a microplate reader, including a photomultiplier tube, or a camera luminometer. In one embodiment, the analyte may be detected by the use of a binding moiety comprising two antibodies capable of binding to the analyte, wherein one antibody is labeled with fluorescein, which emits light, and a second antibody is labeled with rhodamine, which absorbs light. When the rhodamine and fluorescein-labeled antibodies each bind to the analyte, a quenching of the fluorescein can be observed, indicating the presence of the analyte. Nakamura et al., eds., Immunochemical Assays and Biosensor Technology for the 1990s, American Society of Microbiology, Washington, DC, pp. 205-215. In one embodiment, the fluorescein labeled antibody is immobilized in the detection region. The analyte and the rhodamine-labeled antibody are then delivered to the detection region, and quenching of the fluorescein is observed indicating the presence of the analyte. In another embodiment, fluorescein-labeled antibodies conjugated to and coating a bacterial magnetic particle may be utilized in an immunoassay, wherein the antibody is capable of binding to the analyte. Nakamura et al. Anal. Chem. 63:268-272 (1991). In this embodiment, the agglutination of bacterial magnetic particles conjugated to the fluorescein-labeled antibody causes a fluorescence quenching, indicating a positive assay for the analyte. The agglutination and resulting quenching may be enhanced by applying a magnetic field to the mesoscale detection region, e.g., via a magnetic source located in an appliance used in combination with the appliance.

In another embodiment, polynucleotide hybridization assays known in the art may be performed (Maniatis et al., Molecular Cloning: A Laboratory Manual, 2nd ed., Cold Spring Harbor Press, 1989). As illustrated schematically in Figure 6, the surface of flow channel 20 in substrate 14 may be coated with a polynucleotide probe 110. Upon binding of the complementary analyte polynucleotide 104 to the immobilized polynucleotide probe 110, a second detectable, e.g., fluorescent labelled, macromolecular probe 105 can be added to bind to the sample polynucleotide. Detection of fluo-

rescence indicates a positive assay.

In other embodiments, the mesoscale flow system may include a chamber for separating a selected cell population from a biological fluid sample in preparation for downstream analysis of either a macromolecule on or within the cells or of a component in the extracellular fluid. The mesoscale separating region includes immobilized binding moieties capable of reversibly binding a target cell via a characteristic cell surface molecule such as protein. The mesoscale dimension of the separation region kinetically enhances binding of the cell and the binding moiety. In one embodiment, the cells remain immobilized while extracellular fluid flows downstream and is analyzed. In another, flow may be continued to wash the cells, e.g., with a flow of buffer. At higher flow rates and pressures, the washed cells are released from the separation region and move downstream for analysis.

The devices of the invention also may include cell lysing means in fluid communication with the mesoscale flow channel to allow the cells to be lysed prior to analysis for an intracellular molecule such as an mRNA. As illustrated in Figure 8, the cell lysing means may comprise cell membrane piercing protrusions 124 extending from a surface of a flow channel 20. As fluid flow is forced through the piercing protrusion 124, cells are ruptured. Cell debris may be filtered off and intracellular analytes may then be analyzed. Sharp edged pieces of a material such as silicon also may be utilized, trapped with the mesoscale flow system to implement lysis of cells upon the applications of sufficient flow pressure. In another embodiment, the flow channel may simply comprise a region of restricted cross-sectional dimension which implements cell lysis upon application of sufficient flow pressure. These devices typically are used in connection with an appliance which includes means, such as a pump, for forcing the cell containing sample into the cell lysis means to cause cell lysis upon application of sufficient flow pressure. In addition, the cell lysis means may comprise a cell lysis agent. Cell lysing agents known in the art may be utilized.

As illustrated in Figure 7, the surface of a flow channel 20 may also include protrusions 122 constituting a cellular sieve for separating cells by size. As cell samples are flowed, typically under low pressure, through the flow channel, only cells capable of passing between the protrusions 122 are permitted to flow through in the flow channel.

The mesoscale devices also may be utilized to implement enzymatic reactions. Mesoscale enzyme reaction chambers fabricated in the substrate may be temperature controlled to provide optimal temperatures for enzyme reactions. Inlet ports may be provided, in fluid communication with the enzyme reaction chamber, to allow reagents and other required enzyme assay components to be added or removed. The assay devices embodying such chambers may be nested in an appliance such as appliance 50, illustrated schematically in Figure 4, having means to regulate the temperature of the enzyme reaction chambers and to deliver or recover assay components through flow channels 56 in appliance 50 and ports 16 in device 10. The appliance may be utilized to implement the timed addition of sample or reagent fluids to the devices. In order to regulate the temperature of the reaction chambers, the devices may be utilized in a nesting site in an appliance utilized in combination with the device. An electrical heating or cooling element may be provided in the nesting site for heating or cooling the reaction chamber in the device. Alternatively, electrical contacts may be provided in the substrate and may be mated with electrical contacts in the appliance to provide electrical resistance heating or cooling of the reaction chamber.

The polymerase chain reaction (PCR) may be performed in a mesoscale reaction chamber to enable the detection of a polynucleotide in a sample. Inlet ports in fluid communication with the reaction chambers permit addition of required reagents, such as nucleic acids, primers and Taq polymerase. The chain reaction may be performed, according to methods established in the art (Maniatis et al., Molecular Cloning: A Laboratory Manual, Cold Spring Harbor Laboratory Press, 1989). Methods and apparatus for mesoscale PCR analyses are described in WO-A-93/22058, published November 11, 1993.

In another embodiment, the devices may be utilized to perform an enzyme reaction in which the mixing and addition of sample and reagent components is timed, as is illustrated in the device 10 shown schematically in Figure 21. The substrate 14 of device 10 is microfabricated with inlet ports 16, flow channels 20, the reaction chambers 22A and 22B and the detection chamber 22C. The reaction chambers 22A, and 22B each comprise a tortuous mesoscale flow channel. The path length of the tortuous channel can be designed to permit the timed mixing and addition of sample and reagent components. The device may be utilized in combination with an appliance with ports mated to ports in the device, capable of delivering and receiving fluids through the flow system of the device, and optionally, capable of optically detecting a positive result in the detection chamber. In one embodiment, the cholesterol content of a sample may be assayed. Cholesterol esterase is applied via inlet port 16A, and buffer and sample are added via inlet ports 16B and 16C. The mixture then flows through channel 20D to the tortuous mixing/reaction channel 22A. The time of mixing and reaction may be predetermined by microfabricating the tortuous channel with the appropriate length. Cholesterol oxidase is added via port 16D and flows through channel 20G to the tortuous channel 22B, where the timed mixing and reaction of the oxidase with the fluid from channel 22A occurs. A positive result can be detected optically by observing the detection chamber 22C through an optical window disposed over the substrate. The detection chamber 22C may be provided with a binding moiety capable of detectably reacting with the product of the enzyme reaction. The device may be applied to a range of clinical enzymatic and other reactions.

Optionally, depending on the protocol being exploited in the structure of the chip, the appliance may also be designed to inject reagents necessary to complete the assay, e.g., inject a binding protein tagged with an optically

detectable moiety, a substrate solution, or other reagents. The pressure of fluid flow in the mesoscale flow channel 20 in device 10 can be detected by the pressure detectors 54 provided in appliance 50. A microprocessor may be included in the appliance to assist in the collection of data for one or a series of assays. In order to enhance the accuracy of an assay, the substrate may be fabricated to include a control region in the flow system, e.g., a region which does not include binding moieties, such that the sample is directed to both the detection and control regions. Data obtained from sample fluid flowing through the control region may be detected and compared with the data from the sample detection region to increase the precision of the assay.

Example 1

A multitest device 10 including substrate 14, shown schematically in Figure 16, is used to detect the presence of an intracellular polynucleotide in a biological cell-containing fluid sample. The device is used in combination with an appliance, such as appliance 50, shown in Figure 5. The appliance includes fluid channels with ports, that include valves that may be reversibly opened and closed, mated to the ports in device 10, allowing the ports in the device to be mechanically opened and closed during an assay. The appliance also includes means, such as electrical contacts mated to contacts imbedded in the substrate 14, for regulating the temperature of reaction chambers 164 and 166. The appliance further includes a pump to control the flow of fluid through the device 10.

Initially, the valves in the appliance are used to close ports 16C and 16D, while ports 16A and 16B remain open. The sample is directed to the sample inlet port 16A by a pump in the appliance, and flows through the mesoscale flow path 20A to chamber 22A, which contains binding moieties immobilized on the wall of the chambers for selectively binding to a surface molecule on a desired cell population. After binding of the desired cell population in chamber 22A, flow with buffer is continued, exiting through port 16B, to purify and isolate the cell population. Port 16B is then closed and port 16C is opened. Flow is then increased sufficiently to dislodge the isolated cells from the surface of chamber 22A to chamber 22B where membrane piercing protrusions 124 in chamber 22B tear open the cells releasing intracellular material.

Sample flow continues past filter 168, which filters off large cellular membranes and other debris, to the mesoscale PCR chambers 164 and 166. The valves in the appliance are used to open port 16B and to close port 16A. Taq polymerase, primers and other reagents required for the PCR assay are added to chambers 164 and 166 through port 16C from a mated port and flow path in the appliance. A pump in the appliance connected via port 16B is used to cycle the PCR sample and reagents between chambers 164 and 168, set at 94°C and 65°C respectively, to implement a polynucleotide dehybridization and polymerization cycle, allowing the production and isolation of product polynucleotide. The valves in the appliance are used to close port 16C and to open port 16D. The pump in the appliance connected to port 16B is used to direct the polymerized polynucleotide isolated from the cell population to the fractal detection region 40, which contains immobilizing binding moieties, such as a complementary polynucleotide probe. Flow restriction in the fractal region 40 indicates a positive assay for the intracellular polynucleotide.

Example 2

A chemiluminescent peroxyoxylate organic phase reaction was conducted in a mesoscale flow channel. A Cyalume™ light stick (Aldrich, Milwaukee, WI) was opened and the mixture of peroxyoxylate and fluorophore (component A) were drained into a test tube. The glass vial containing the oxidant was removed and washed with alcohol. The contents of the vial (component B) were transferred to a test tube. A 100 µL sample of component A and 50 µL of component B were mixed together to initiate the chemiluminescent reaction.

A sample of the fluorescent solution was introduced into the central inlet port of chip #6, provided with a chamber with dimensions of 812 µm in width, 400 µm in depth and 5.2 mm in length, connected to two 20 µm deep, 100 µm wide, 3.25 mm long channels. Any excess sample was wiped off the surface of the chip, and the chip was placed into a modified microwell strip holder. The light emission from the mesoscale flow channel was measured using an Amerlite microplate reader (Amersham Diagnostics Ltd., Amersham, UK). A similar experiment was performed using a 300 µm wide, 20 µm deep mesoscale flow channel (volume 70.2 pL) in chip #5. Light emission (peroxyoxylate chemiluminescence) was detected and measured in units of RLU (relative light units) from the mesoscale flow channels in the different chips using the luminescence microplate reader (Table 1).

Table 1

Chip	Channel Volume	Light Emission (RLU)
#6	1702 pL	718.26
#5	70.2 pL	35.63

Example 3

In an aqueous phase reaction, the chemiluminescent horseradish peroxidase catalyzed oxidation of luminol was examined. The luminol-hydrogen peroxide reagent was prepared as follows: Sodium luminol (12.5 mg) was dissolved in 50 mL of Tris buffer (0.1 mol/L, pH 8.6). 15.5 μ L of hydrogen peroxide (30% w/v) was mixed with 0.5 mL of Tris buffer (0.1 mol/L, pH 8.6). These two solutions were combined and protected from light. The luminol-hydrogen peroxide reagent (100 μ L), 5 μ L of 4-iodophenol ((Aldrich) (1 mg/ml in 0.1 mol/L Tris buffer, pH 8.6), and 10 μ L of a dilution of horseradish peroxidase (Type VIA, 1 mg/mL) in Tris buffer (0.1 mol/L, pH 8.6) were mixed together. A sample of this solution was introduced into the central chamber of chip #6 or into the 300 μ m channel of chip #5. The light emission was then measured using the Amerlite microplate reader.

The chemiluminescence emission from the horseradish peroxidase catalyzed oxidation of luminol in the different mesoscale channels was detected using the luminescence microplate reader. A peroxidase assay using dilutions of the stock peroxidase gave a dose dependent relationship (Table 2).

Table 2

Chip	Channel Volume	Peroxidase dilution	Light Emission (RLU)
#6	1702 pL	undiluted	0.18*
		1:10	4.68
		1:100	2.23
		1:1000	1.82
#5	70.2 pL	undiluted	2.09

* Low light level because of substrate exhaustion.

Example 4

Chemiluminescent reactions in the mesoscale flow channels were detected photographically. Mesoscale channels of chip #6 were filled with the peroxyoxylate or horseradish peroxidase (10 μ g/mL)- luminol-peroxide reaction mixtures as described in Examples 2 and 3. The light emission was detected by contacting the chip with instant photographic film (Polaroid, Type 612) in a camera luminometer (Wolfson Applied Technology, Birmingham, UK). Light emission from the different chemiluminescent reactions in the mesoscale flow channels was detected using high speed instant photographic film (Table 3). The lower light intensity from the peroxidase reaction required a longer exposure time.

Table 3

	Exposure Time	Detected (D) Not Detected (ND)
Peroxyoxylate reaction	1 second	D
	5 minutes*	D
Horseradish peroxidase reaction	10 minutes	D

* After 2 day incubation at room temperature.

Claims

1. A device (10) for detecting an analyte in a cell-containing fluid sample wherein the analyte is capable of specifically binding to an analyte-specific binding moiety, the device comprising:

a solid substrate (14) fabricated to define:

a sample inlet port (16); and
a mesoscale flow system (40) comprising:

a sample flow channel (20) extending from said inlet port; and
an analyte detection region (22), in fluid communication with said flow channel (20), comprising said analyte-specific binding moiety for specifically binding said analyte, and at least a portion of said detection region (22) having a depth on the order of 0.1 to 500 μ m;
a cell separation region (22A, 22B), upstream from said detection region (22), comprising a cell-specific binding moiety for binding a cell surface molecule of a cell population in said fluid sample, immobilised in said separation region;
means for inducing flow of said sample to said separation region; and
means for detecting the binding of the analyte to the analyte-specific moiety, thereby to determine the presence of the analyte.

2. The device of claim 1, wherein said analyte specific binding moiety is immobilised in said detection region (22).

3. The device of claim 1 or claim 2 further comprising:

a control region in fluid communication with said sample inlet port (16) and wherein said detecting means comprises:

a window for optically probing said detection region, disposed over said detection region (22) on said substrate (14); and
a control region window, disposed over said control region on said substrate, for optically probing said control region.

4. The device of any one of claims 1 to 3, wherein the analyte is an intracellular molecular component in a cell-containing liquid biological sample, the device further comprising:

cell lysing means (124) in said mesoscale flow system (40) in fluid communication with said flow channel (20); and
means for engaging said cells in said cell-containing sample within said substrate with said cell lysing means thereby to release said intracellular molecular component.

5. The device of any one of the preceding claims further comprising:

an appliance for use in combination with said substrate, said appliance comprising:

means for holding said substrate; and
optical means for viewing the contents of said mesoscale flow system in said substrate.

6. The device of claim 5, wherein said optical means comprises magnifying optics and a video camera, and wherein said appliance further comprises:

a tilt mechanism for manually adjusting the angle and location of the device; and
a video screen for viewing the contents of said flow system.

7. The device of any one of claim 1 to 4 further comprising:

an appliance for use with the analytical device, said appliance comprising:

means for holding said substrate;
fluid input means interfitted with an inlet port on said substrate; and
pump means for passing fluid through the flow system of said substrate when held in said holding means.

8. The device of claim 7, wherein said appliance further comprises:

a reservoir containing a labelled binding moiety capable of binding analyte in said sample; and means for delivering the labelled binding moiety to said flow system.

9. The device of any one of the preceding claims wherein said detection region (22) further comprises a tortuous meso-scale flow channel, microfabricated with a length allowing the timed mixing of fluid flowing through said tortuous channel.
10. The device of any one of the preceding claims, wherein the analyte-specific binding moiety is labelled.
11. A method for detecting the presence of an analyte in a fluid sample, the method comprising the steps of:
 - (i) providing the device (10) of any one of the preceding claims;
 - (ii) delivering a sample to said inlet port (16) and through said flow system (40) to said detection region (22) in said device; and
 - (iii) detecting the binding of an analyte to said analyte-specific binding moiety in said detection region with said detecting means in said device, thereby to determine the presence of the analyte.

Patentansprüche

1. Vorrichtung (10) zum Detektieren eines Analyten in einer zellhaltigen Flüssigkeitsprobe, wobei der Analyt fähig ist, sich spezifisch an eine analytenspezifische Bindegruppe zu binden und wobei die Vorrichtung folgendes umfasst:

ein festes Substrat (14), das ausgebildet ist, folgendes zu definieren:

eine Probeneinbringöffnung (16); und

ein Mesoscale-Strömungssystem (40), umfassend:

einen Probenströmkanal (20), der sich von der Einbringöffnung weg erstreckt; und

einen Analytendetektionsbereich (22) in Flüssigkeitskommunikation mit dem Strömkanal (20), umfassend die analytenspezifische Bindegruppe zur spezifischen Bindung des Analyten und zumindest einen Abschnitt des Detektionsbereichs (22), der eine Tiefe in der Größenordnung von 0,1 bis 500 µm aufweist;

einen Zellenabtrennbereich (22A, 22B) stromaufwärts vom Detektionsbereich (22), umfassend eine zellspezifische Bindegruppe zur Bindung eines Zelloberflächenmoleküls einer Zellpopulation in der Flüssigkeitsprobe, welche Bindegruppe im Abtrennbereich immobilisiert ist;

ein Mittel, das das Strömen der Probe zum Abtrennbereich bewirkt; und

ein Mittel zum Detektieren der Bindung des Analyten an die analytenspezifische Gruppe, um dadurch das Vorhandensein des Analyten zu bestimmen.
2. Vorrichtung nach Anspruch 1, worin die analytenspezifische Bindegruppe im Detektionsbereich (22) immobilisiert ist.
3. Vorrichtung nach Anspruch 1 oder 2, weiters umfassend:

einen Steuerbereich in Flüssigkeitskommunikation mit der Probeneinbringöffnung (16), worin das Detektionsmittel folgendes umfasst:

ein Fenster zum optischen Sondieren des Detektionsbereichs, das über dem Detektionsbereich (22) auf dem Substrat (14) angeordnet ist; und

ein Steuerbereichsfenster, das über dem Steuerbereich auf dem Substrat angeordnet ist, um den Steuerbereich optisch zu sondieren.
4. Vorrichtung nach einem der Ansprüche 1 bis 3, worin der Analyt eine intrazelluläre molekulare Komponente in einer

zellhaltigen, flüssigen, biologischen Probe ist, wobei die Vorrichtung weiters umfasst:

ein Zellysemittel (124) im Mesoscale-Strömungssystem (40) in Flüssigkeitskommunikation mit dem Strömkanal (20); und

ein Mittel zum Zusammenbringen der Zellen in der zellhaltigen Probe innerhalb des das Zellysemittel enthaltenden Substrats, um dadurch die intrazelluläre molekulare Komponente freizusetzen.

5. Vorrichtung nach einem der vorhergehenden Ansprüche, weiters umfassend:

ein Gerät zur Verwendung in Kombination mit dem Substrat, wobei das Gerät folgendes umfasst:

ein Mittel zum Halten des Substrats; und

ein optisches Mittel zum Beobachten des Inhalts des Mesoscale-Strömungssystems im Substrat.

6. Vorrichtung nach Anspruch 5, worin das optische Mittel eine Vergrößerungsoptik und eine Videokamera umfasst und das Gerät weiters folgendes umfasst:

einen Neigungsmechanismus zum händischen Einstellen des Winkels und Standorts der Vorrichtung; und

einen Bildschirm zum Beobachten des Inhalts des Strömungssystems.

7. Vorrichtung nach einem der Ansprüche 1 bis 4, weiters umfassend:

ein Gerät zur Verwendung mit der analytischen Vorrichtung, umfassend:

ein Mittel zum Halten des Substrats;

ein Flüssigkeitszufuhrmittel, das mit einer Einbringöffnung auf dem Substrat zusammenpasst; und

ein Pumpenmittel, um Flüssigkeit durch das Strömungssystem des Substrats hindurchzuschicken, wenn es im Halterungsmittel gehalten wird.

8. Vorrichtung nach Anspruch 7, worin das Gerät weiters folgendes umfasst:

einen Speicherbehälter, der eine markierte Bindegruppe enthält, die Analyten in der Probe binden kann; und

ein Mittel zur Zufuhr der markierten Bindegruppe zum Strömungssystem.

9. Vorrichtung nach einem der vorhergehenden Ansprüche, worin der Detektionsbereich (22) weiters einen gewundenen Mesoscale-Strömkanal umfasst, der mit einer Länge mikrofibriert ist, die das zeitlich abgestimmte Vermischen der durch den gewundenen Kanal strömenden Flüssigkeit ermöglicht.

10. Vorrichtung nach einem der vorhergehenden Ansprüche, worin die analytenspezifische Bindegruppe markiert ist.

11. Verfahren zum Detektieren des Vorhandenseins eines Analyten in einer Flüssigkeitsprobe, wobei das Verfahren die folgenden Schritte umfasst:

(i) Bereitstellen der Vorrichtung (10) nach einem der vorhergehenden Ansprüche;

(ii) Zuführen einer Probe zur Einbringöffnung (16) und durch das Strömungssystem (40) zum Detektionsbereich (22) in der Vorrichtung; und

(iii) Detektieren der Bindung eines Analyten an die analytenspezifische Bindegruppe im Detektionsbereich mit dem Detektiermittel im Gerät, um dadurch das Vorhandensein des Analyten zu bestimmen.

Revendications

1. Dispositif (10) pour détecter un analyte dans un échantillon de fluide contenant des cellules où l'analyte est capable de se lier spécifiquement à une entité de liaison spécifique de l'analyte, le dispositif comprenant :
5 un substrat solide (14) usiné pour définir :
 un orifice d'entrée de l'échantillon (16); et
10 un système d'écoulement à l'échelle méso (40) comprenant :
 un canal d'écoulement de l'échantillon (20) s'étendant à partir dudit orifice d'entrée; et
 une région de détection de l'analyte (22) en communication de fluide avec ledit canal d'écoulement
15 (20) comprenant ladite entité de liaison spécifique de l'analyte pour lier spécifiquement ledit analyte et
 au moins une portion de ladite région de détection (22) ayant une profondeur de l'ordre de 0,1 à 500 μm ;
 une région de séparation des cellules (22A, 22B) en amont de ladite région de détection (22), comprenant une entité de liaison spécifique des cellules pour lier une molécule de surface de cellule d'une
20 population de cellules dans ledit échantillon de fluide, immobilisée dans ladite région de séparation;
 un moyen pour induire l'écoulement dudit échantillon vers ladite région de séparation; et
25 un moyen pour détecter la liaison de l'analyte à l'entité spécifique de l'analyte pour ainsi déterminer la présence de l'analyte;
2. Dispositif de la revendication 1, où ladite entité de liaison spécifique de l'analyte est immobilisée dans ladite région de détection (22).
3. Dispositif de la revendication 1 ou de la revendication 2, comprenant de plus :
30 une région de contrôle en communication de fluide avec ledit orifice d'entrée de l'échantillon (16) et où ledit moyen de détection comprend :
35 une fenêtre pour sonder optiquement ladite région de détection, disposée au-dessus de ladite région de détection (22) sur ledit substrat (14); et
 une fenêtre de région de contrôle disposée au-dessus de ladite région de contrôle sur ledit substrat pour sonder optiquement ladite région de contrôle.
40
4. Dispositif selon l'une quelconque des revendications 1 à 3, où l'analyte est un composant moléculaire intracellulaire dans un échantillon biologique liquide contenant des cellules, le dispositif comprenant de plus :
45 un moyen de lyse des cellules (124) dans ledit système d'écoulement (40) à l'échelle méso en communication de fluide avec ledit canal d'écoulement (20); et
 un moyen pour engager lesdites cellules dans ledit échantillon contenant des cellules dans ledit substrat avec ledit moyen de lyse des cellules pour ainsi libérer ledit composant moléculaire intracellulaire.
50
5. Dispositif selon l'une quelconque des revendications précédentes comprenant de plus :
 un appareil à utiliser en combinaison avec ledit substrat, ledit appareil comprenant :
55 un moyen pour maintenir ledit substrat; et
 un moyen optique pour voir les contenus dudit système d'écoulement à l'échelle méso dans ledit substrat.
6. Dispositif de la revendication 5, où ledit moyen optique comprend de l'optique d'agrandissement et une caméra

vidéo et où ledit appareil comprend de plus :

un mécanisme de basculement pour ajuster manuellement l'angle et l'emplacement du dispositif; et

un écran vidéo pour voir les contenus dudit système d'écoulement.

7. Dispositif selon l'une quelconque des revendications 1 à 4, comprenant de plus :

un appareil à utiliser avec le dispositif analytique, ledit appareil comprenant :

un moyen pour maintenir ledit substrat;

un moyen d'entrée de fluide collaborant avec un orifice d'entrée sur ledit substrat; et

un moyen formant pompe pour faire passer le fluide à travers le système d'écoulement dudit substrat quand il est maintenu dans ledit moyen de maintien.

8. Dispositif de la revendication 7, où ledit appareil comprend de plus :

un réservoir contenant une entité de liaison marquée capable de lier l'analyte dans ledit échantillon; et

un moyen pour délivrer l'entité de liaison marquée audit système d'écoulement.

9. Dispositif selon l'une quelconque des revendications précédentes où ladite région de détection (22) comprend de plus un canal d'écoulement tortueux à l'échelle méso, micro-usiné à une longueur permettant le mélange temporisé du fluide s'écoulant à travers ledit canal tortueux.

10. Dispositif selon l'une quelconque des revendications précédentes, où l'entité de liaison spécifique de l'analyte est marquée.

11. Méthode pour détecter la présence d'un analyte dans un échantillon de fluide, la méthode comprenant les étapes de :

(i) prévoir le dispositif (10) selon l'une quelconque des revendications précédentes;

(ii) délivrer un échantillon audit orifice d'entrée (16) et par ledit système d'écoulement (40) à ladite région de détection (22) dans ledit dispositif; et

détection avec ledit moyen de détection dans ledit dispositif pour ainsi déterminer la présence de l'analyte.

FIG.1

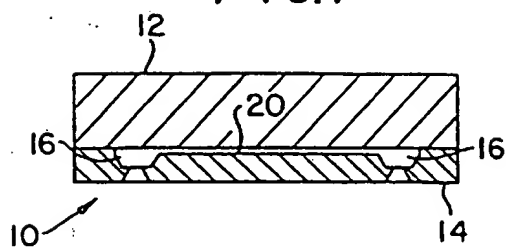


FIG.2

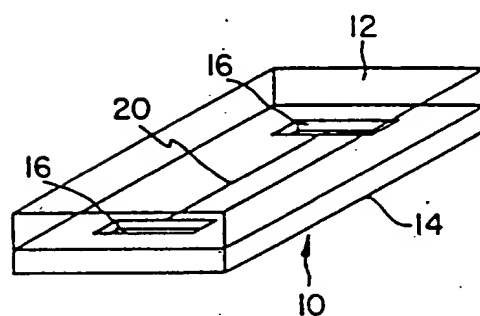


FIG.3

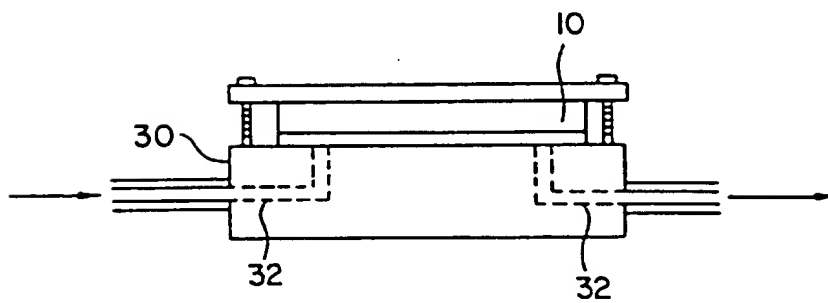


FIG. 4

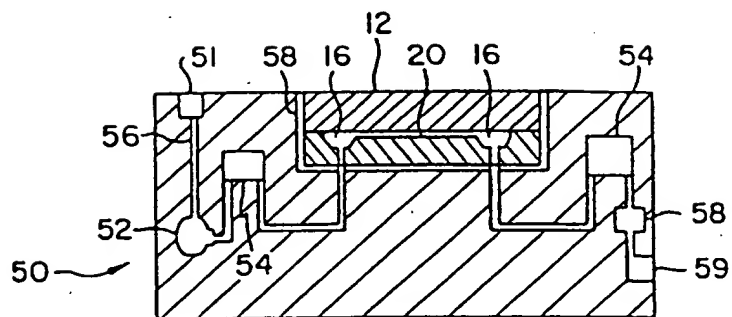


FIG. 5 A

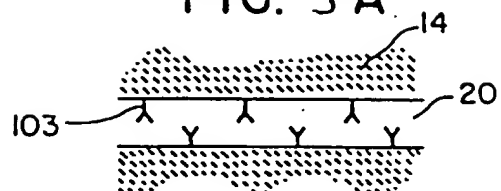


FIG. 5 B

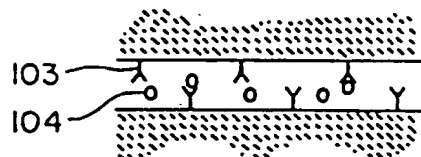


FIG. 5 C

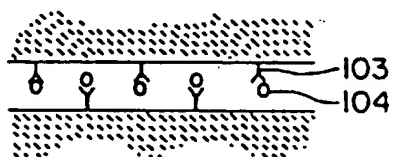


FIG. 5 D

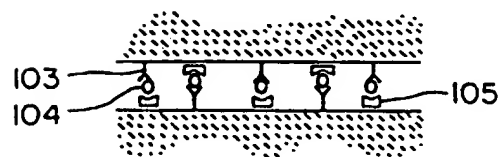


FIG. 6A

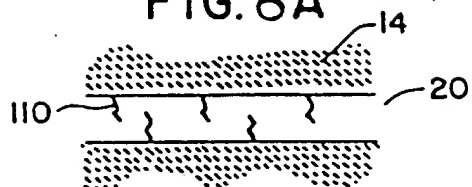


FIG. 6B

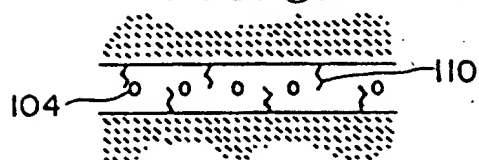


FIG. 6C

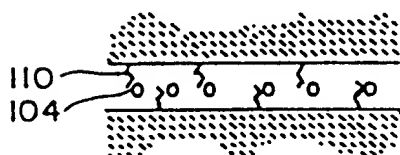


FIG. 6D

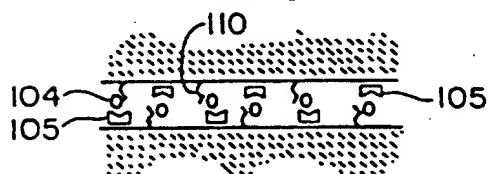


FIG. 7

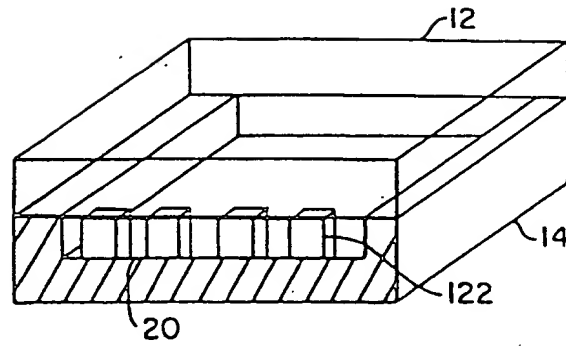


FIG. 8

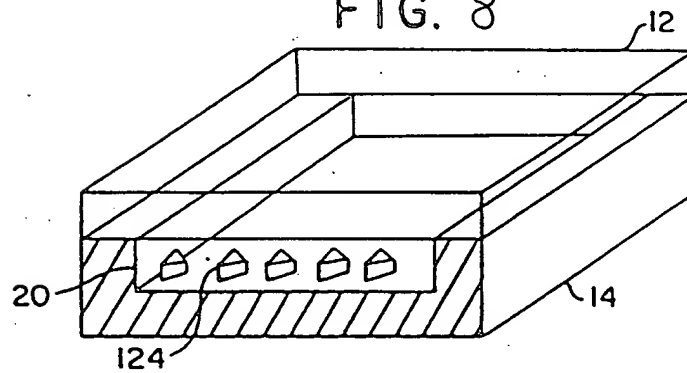


FIG. 9

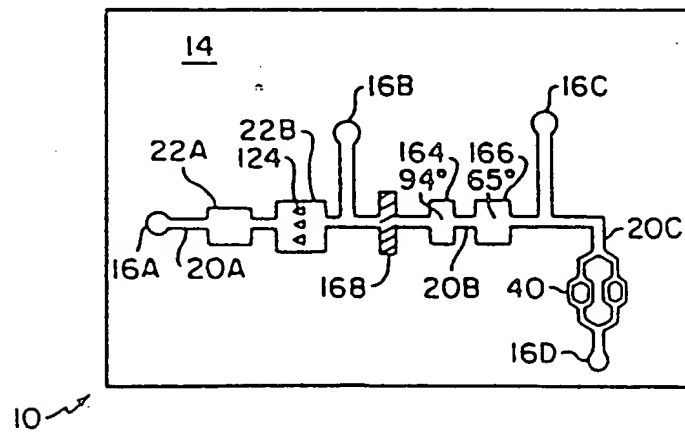


FIG. 10b

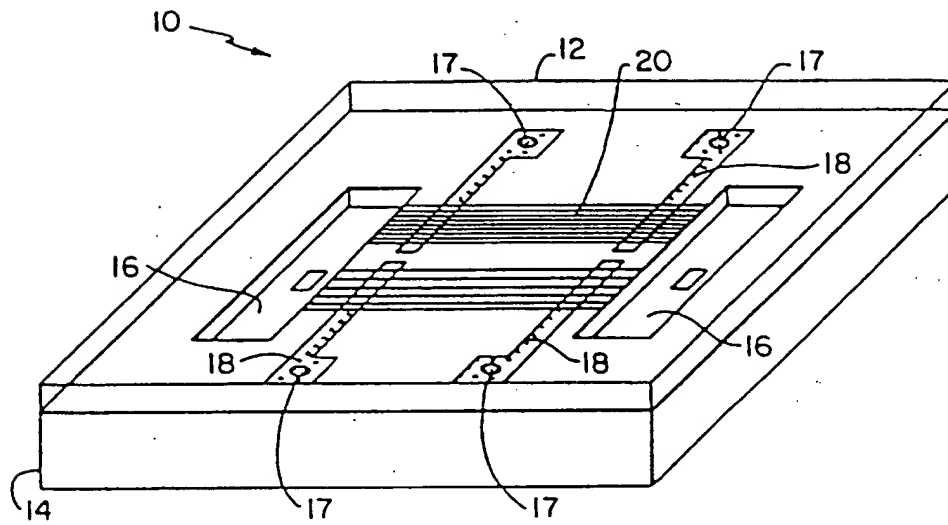
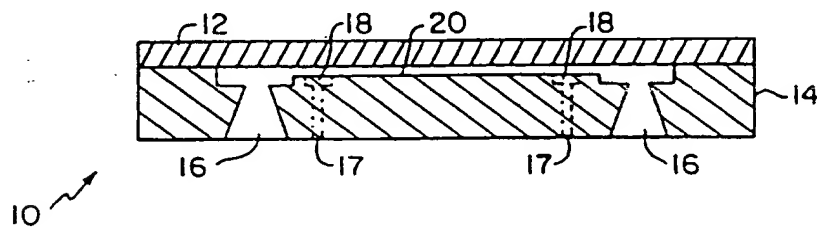


FIG. 10a



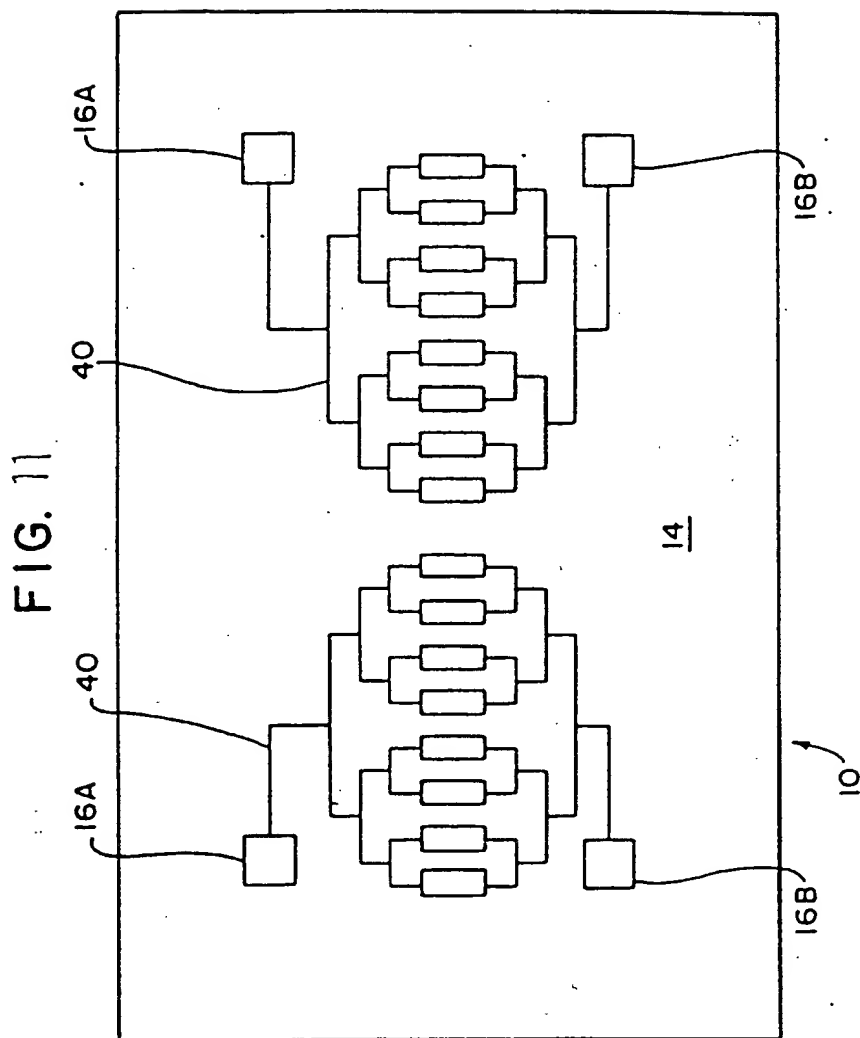


FIG. 13

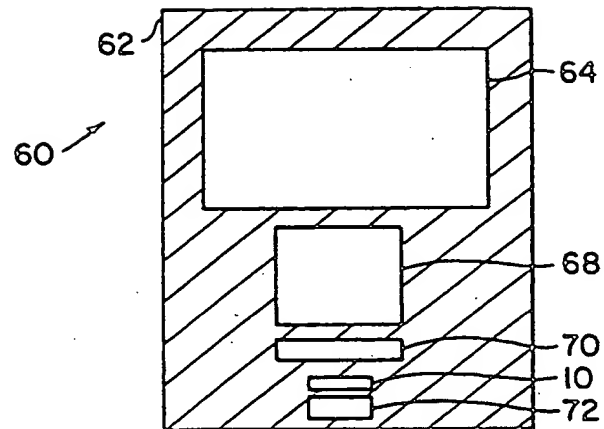


FIG. 12

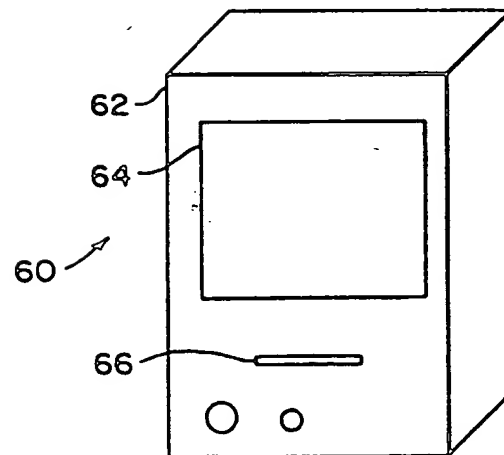


FIG. 14

